							No	/ _	
Die	Name Plunger for paint sprayer								
or Jig	Category Machinery parts								
Mate- rial	Steel Code	Steel Code 1045 T		Coating	VC		Treating Condition		
	Heat Treat			Thickness			strate dness		
Sketch				Work	Materia Dimensi	_	Hard-		
•					Sketch of Work				
	P1	unger							
	Constitution of the consti			How It Is Worked					
	Су	linder							
			Effect			Working Condition			
40	Cemented carbide			Increase of 1		10:	chine ad		
30				Saving of hubricantsStroke					
20							Speed		
TD processed			Others			mperature orication		°C	
						Clearance			

Recorded by

Testing time