									No	-	/		
1	Die or Jig	Name	Extr	Extrusion die									
		Category	Rubb	Rubber molding									
	Mate- rial	Steel Code		D2	TD	Coating			Treating Condition				
		Heat Trea	tment			Thickness			Substr lardne				
	Sketch		work	Mater Dimer			Hard- ness						
							Sketch of Work						
How It Is Worked													
	Evaluation 1045, Hardened: 30 h						Effect Increase of life Reduction of				Condition	n -	
									Mach Load				
	TD processed: 865 h					maintenance cost Saving of lubricants			-				
						of working					1		
						rate				erature		°C	
						Others			Lubr	ication			
							Cle						